

## CAE Performance Products

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## CH-EM69

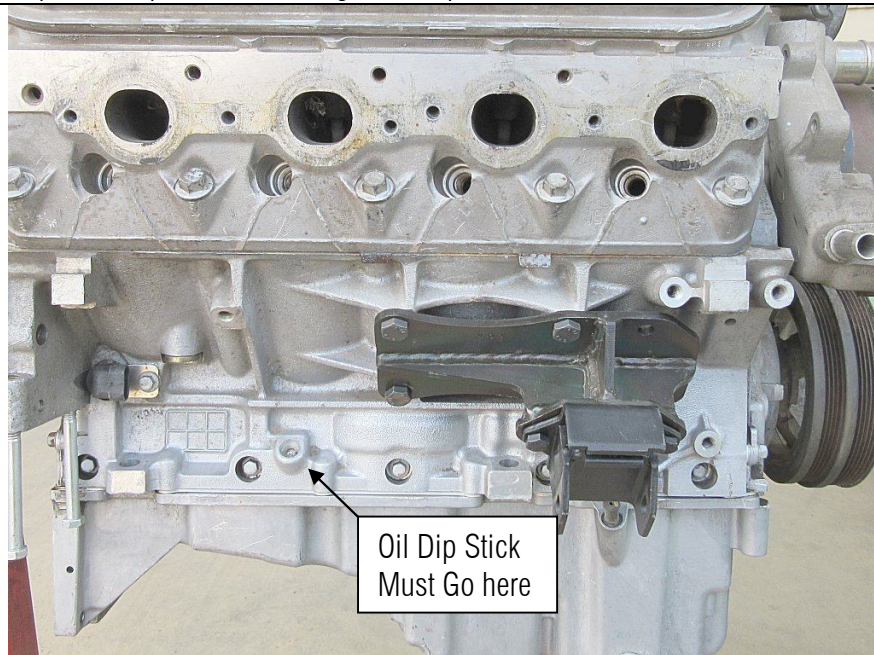
### ENGINE MOUNTS CUSTOMER INSTRUCTIONS

Suit EJ-EH-HQ-HJ-HZ-HX-WB & HK-HT-HG with  
LS1 - 2 - 3 Engine Conversion

#### Parts

- 2 x CH-EM69 brackets
- 2 x A1135 Rubber mounts
- 2 x 3/8" x 1" Bolts
- 2 x 3/8" Nuts
- 2 x 3/8" spring washers

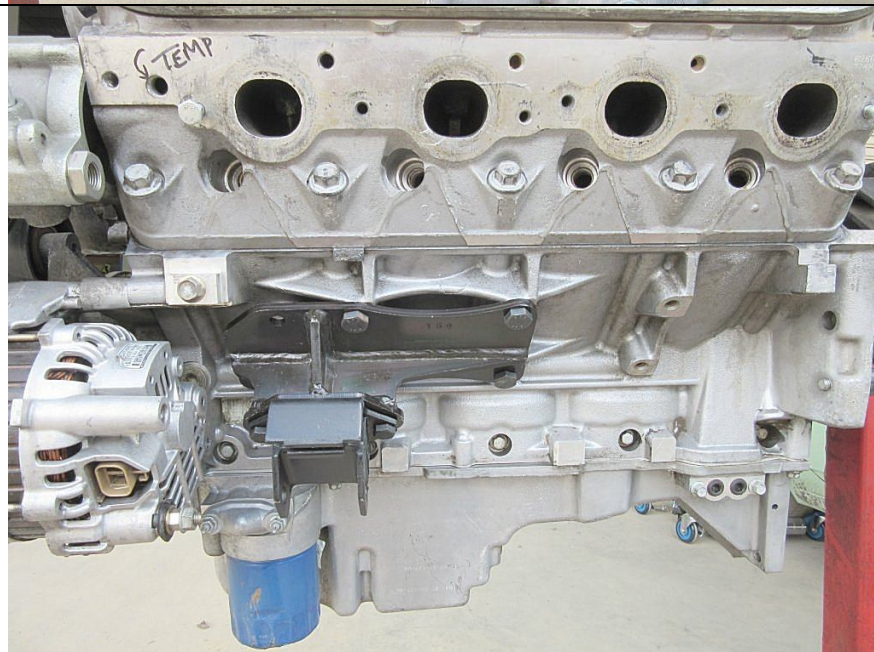
**Note:** If Air conditioner is fitted the Air conditioner Compressor must be moved to Top Right-hand Side of engine and will require Compressor Mounting bracket part number GEN III-A/C-MOUNT.



**Drivers Side** - to be fitted as per picture using the front 4 mounting holes on the engine block. The Driver-side Engine mount bracket is marker R69.

Holden models listed above use the rear sump so the dipstick must be relocated as shown in the picture. Use Sump SUMPGENIII-1 this includes Sump, Oil Pickup, Dip Stick and Tube.

**Note:** Sump shown is original Commodore.



**Passenger Side** - to be fitted as per picture, using the front 4 mounting holes on the engine block. The Passenger-side Engine mount bracket is marker L69.

**Note:** Rear alternator support must be removed for correct fitment of engine mount.

CAE Performance Products recommend all work be carried out by a qualified person.