

# CASTLE HEADERS

## 03 5472 1442

### CH-12 FITTING INSTRUCTIONS

**TORANA LH WITH S/BLOCK CHEV.1-1/2 " PRIMARY,1-7/8 " SECONDRY & 2-1/2 " OUTLET.**

With a suitable engine crane, lift the engine to half out position. Remove spark plugs and oil filter. Check and clean manifold head surface. Fit passenger side first, then push the engine over to the passenger side and place the right hand header assembly into position. Lower the engine slowly. Watch for any interference while slowly lowering. When lowered, fit gasket with front and rear bolts. Fit passenger side header with gasket and bolts first then the Drivers side. Tighten all bolts and check clearances.

Note: We recommend using Permatex Ultra Blue RTV silicone gasket maker. This is Cat Converter and Oxy sensor safe.

Headers are designed to be used with HG Chev engine mounts **P/N CH-EM02**. and Hi-Torque Gear reduction Starter **P/N G/R-01/Tor**. We can also supply trans cross members to suit various transmission applications.