



CASTLE HEADERS Hi-Performance Mandrel Bent Headers.

7 MAIN ROAD CASTLEMAINE
VICTORIA 3450 AUSTRALIA
PO BOX 686 CASTLEMAINE
VICTORIA 3450 AUSTRALIA
Australian callers
T 03 5472 1442
F 03 5472 4111



Instruction

Connecting Castle Headers CH-101 and CH-101T to the standard exhaust system.

When fitting Castle Headers CH-101 or CH-101T the connecting pipe and the cat converters from the standard system will require modification. The front part of the pipe will require shortening and welding. Before fitting headers remove the front pipe and cat converters. Fit the headers as per instructions supplied.

To modify the front pipe it must be cut shorter in front of the cat converter. Measure and mark a line 650mm from the back flange then cut off the front pipe. Slip the flange (supplied) and gasket on to pipe in front of the cat converter, then position excess pipe in header outlet and bolt up rear flange with gasket installed. Bolt on front flange then mark pipe at flange with marker pen. Remove the pipe and cut excess off allowing 5mm extra to fit inside front flange. If required test fit before welding the flange in place. Repeat this on other side.

[Return](#)

[Home Page](#) [Order Page](#) [C.A.E Policy](#) [Print this Page](#)