

CAE PERFORMANCE PRODUCTS

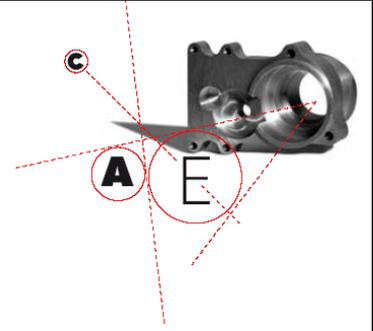
7 MAIN ROAD CASTLEMAINE,
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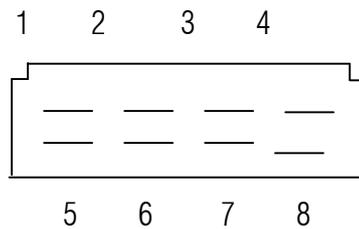


CUSTOMER WIRING INSTRUCTIONS TO SUIT: BA-BF XR6 and XR8 Universal Auto or Manual Trans

Lay the C.A.E Engine loom in vehicle and plug in all the sensors. (The sensor plugs can only be connected one way). Mount the C.A.E Control Loom with the relays and circuit breakers to right hand side inner guard or sub frame. Making sure that the earth lug with 3 black wires is secured under the mounting bolt.

Using terminals and plugs supplied, adapt original harness to the new loom as per colour codes and numbers on the 8 & 4 pin female plugs that are listed below:

A) 8 Pin Female



All Plugs Viewed
from the Front i.e.
wires come in from the rear

1) Red	6 mm	- Main Cabin Feed.
2) Pink	3 mm	- Ignition.
3) Violet	2 mm	- Starter motor signal.
4)Violet\White	2mm	- Speed Signal
6) Green	2 mm	- Water Temp Gauge.
7) White / Black	2 mm	- Alternator Light.
8) Blue	2 mm	- Oil light /Gauge

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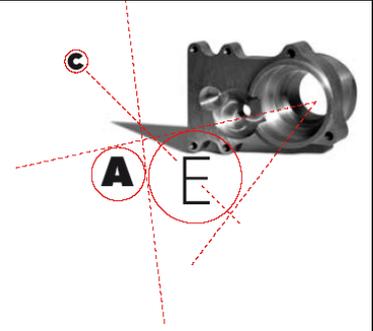
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1) Battery Supply – 6MM Red

This is an auxiliary battery supply, (rated at 30 amps). It can be used for a number of things including power supply to the ignition switch.

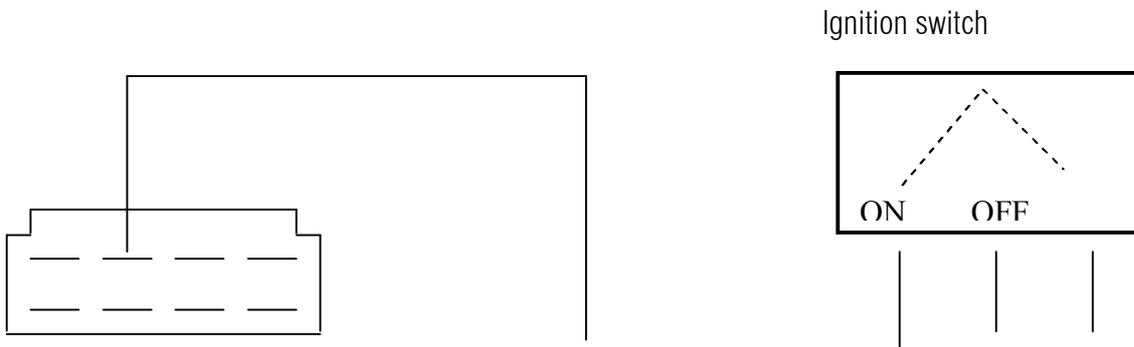


2) Ignition Supply – 3mm Pink

This is to be wired up to the Ignition switch. Making sure that there is 12 volts power when the key is in the ON position, and while the engine is being cranked.

IF VEHICLE WAS ORIGINALLY FITTED WITH POINTS:

You will have to find the ignition bypass wire and discard it. (Refer to NOTE 3 last page of instructions



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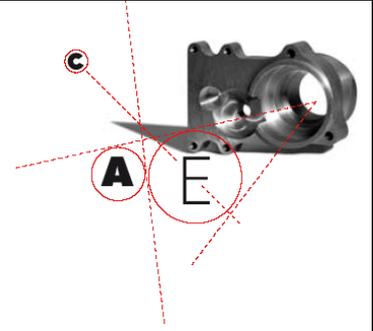
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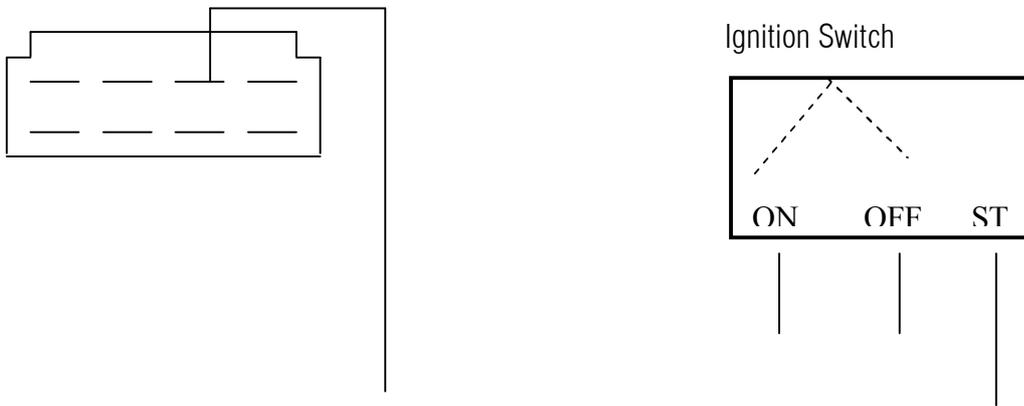
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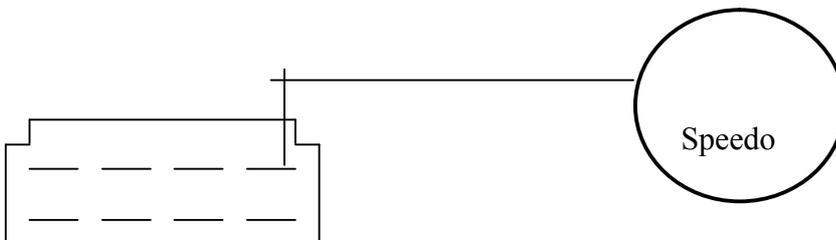
3) Starter motor Signal – 2mm Violet

This is to be wired to the start position on the ignition switch. If using an Automatic gearbox, wire this up through the inhibitor switch first.



4) Speedo Signal output – 2mm Violet/White

This is to be wired up to the Speedo output signal, on the back of the Speedo.
(Only use if running an electronic speedo in the dash).



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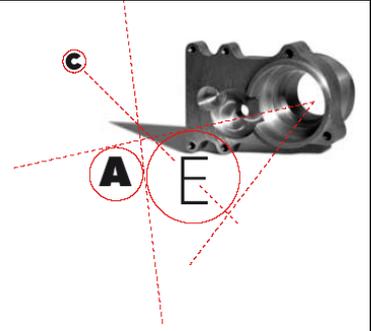
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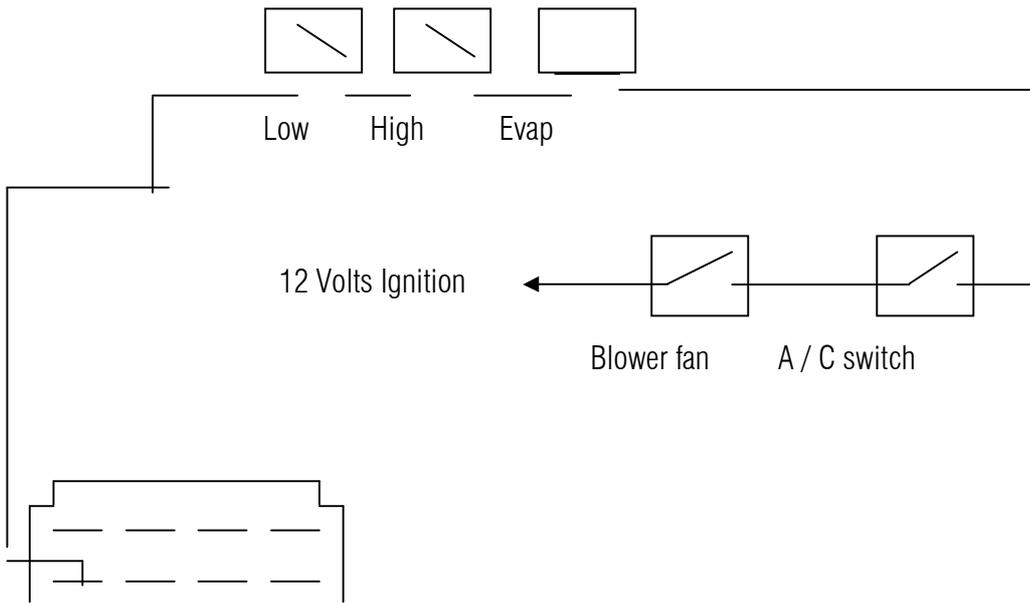
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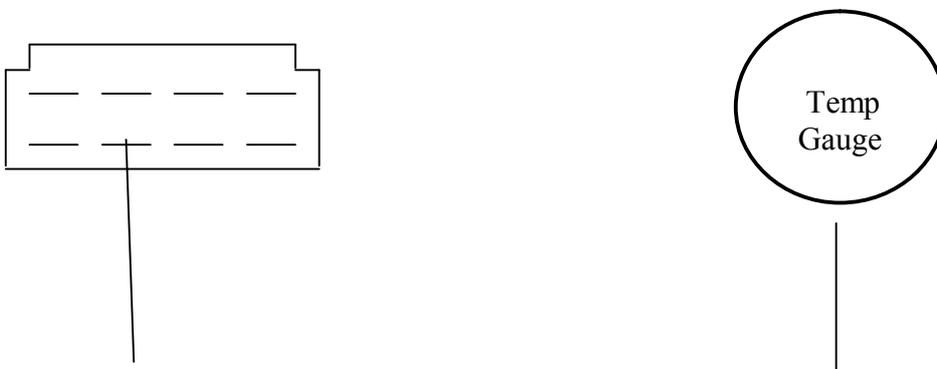
5) A / C Switch – 2mm Yellow

This is to be wired up to the A / C switch, through the blower fan. High & low pressure switches, and the E.V.A.P temp switch.



6) Temp Gauge Signal – 2mm Green

This is to be wired to Temp gauge



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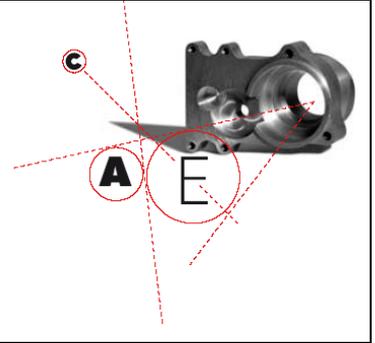
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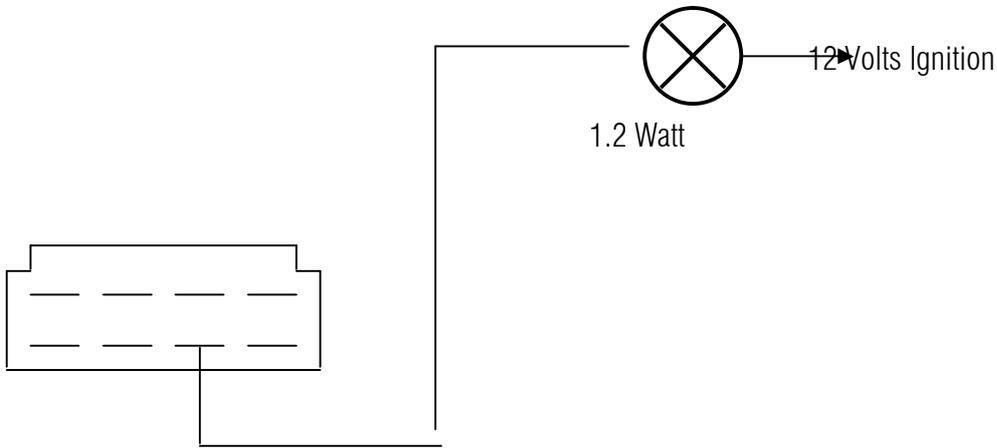
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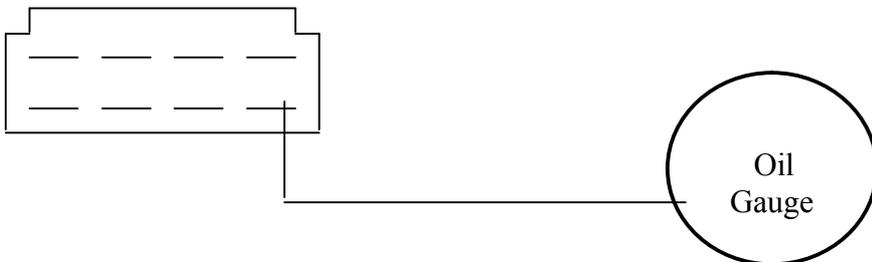
7) Alternator Lamp

This is to be wired up to Alternator warning Light



8) Oil Gauge – 2mm Blue

This is to be wired to Oil pressure Gauge.



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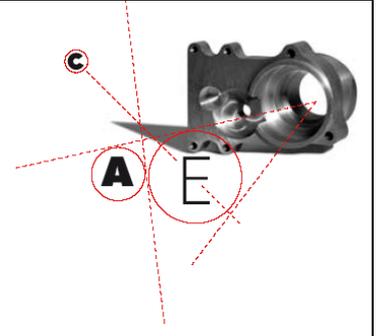
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B) 4 Pin FEMALE PLUG

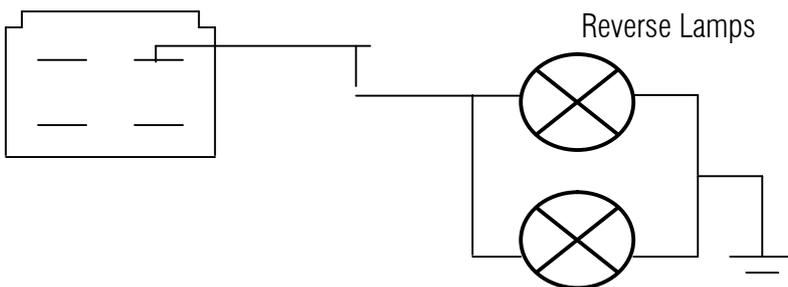
1) Tacho Signal – 2MM Brown

This is to wired up to the tacho signal, on the back of the tacho.



2) Reverse Lights – 3mm Brown\Blue

This is to wired up to the Reverse lamps,



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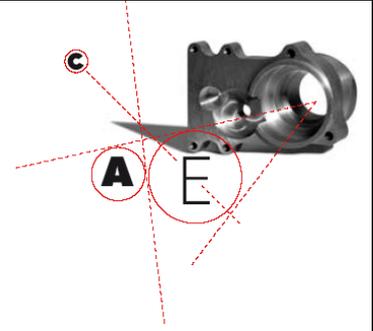
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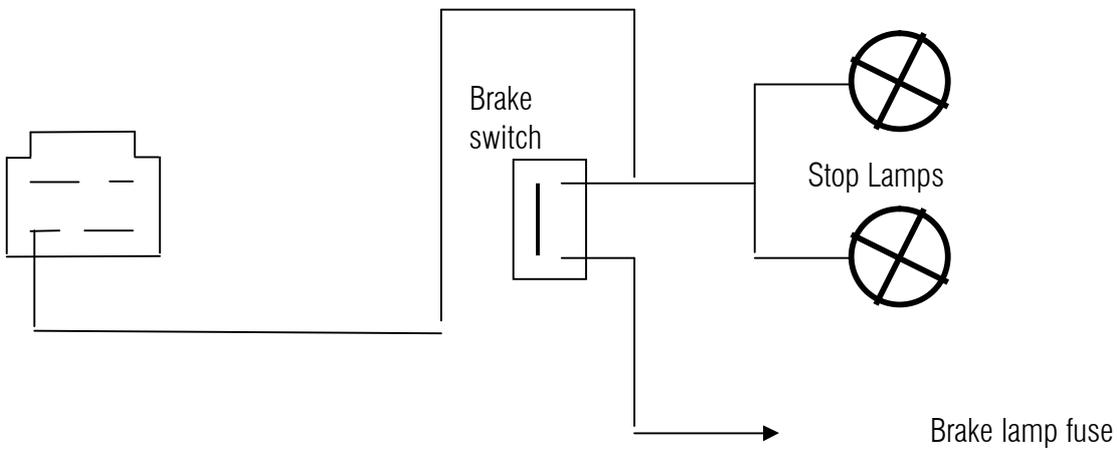
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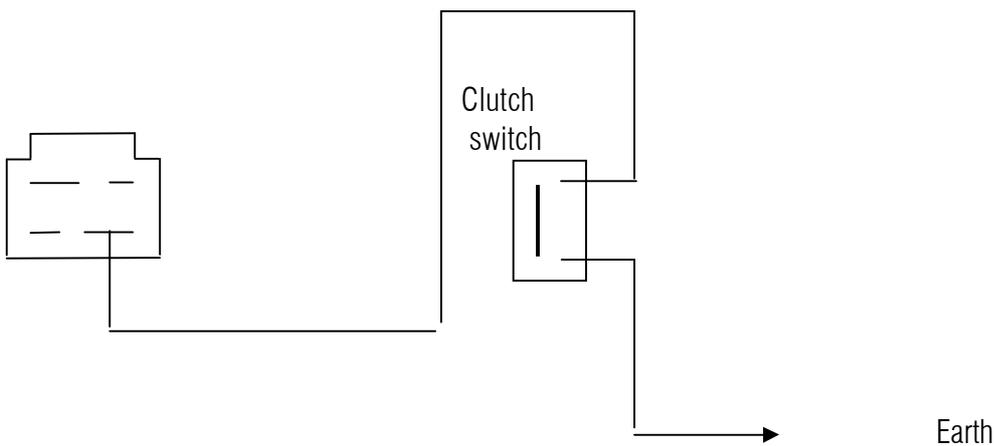


3) Brake Switch Input – 2mm Red/White

This is to be wired to the output of the brake light switch.



4) Clutch Switch Input Blue\White (MANUAL ONLY)



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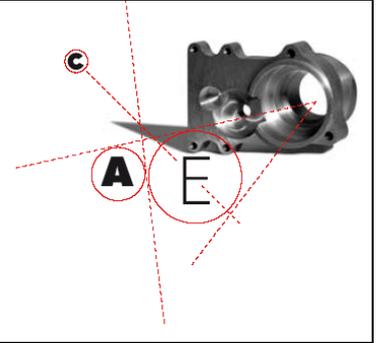
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Thermo fan wiring located at end of The Relay Control Sub Harness 4pin Female plug wire colours as follows and to be wired for correct fan operation

Red	Wire to	Fan 1 Black - Wire
Blue	Wire to	Fan 1 Red + Wire
Yellow	Wire to	Fan 2 Red + Wire
Black	Wire to	Fan 2 Black - Wire

(C) SPECIAL NOTES

(D) Run the fuel pump wiring down to the fuel pump and connect as follows :
(Red is positive - Black is negative)

(E) After final installation of the loom, check that all of the circuit breaker connection are tight.

Note 1: If Engine does not start.

- Do you have fuel pressure?
- Do you have Hi Tension Spark?
- Do you have Injection Pulse?
- Check Pin 2 on Control loom Ignition feed with test light and with the Ignition switched on and with the Engine cranking over the test light should stay on at all times.
If light fails to glow, go back to Note 1 and recheck ignition bypass.(see note 3 below)

Note 2: Ignition wire –and resistor wire – these will have to be cut and joined together at the ignition switch terminals 1 & 2. To do this cut the Resister Wire, and loop across into the Ignition wire, and crimp together. The Resistor wire, can then be removed and discarded from loom.

Due to shortage of wire colours at times, there may be some wire colours that don't match. If this is the case follow the plug configuration.

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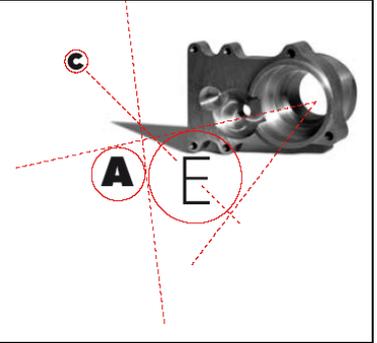
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C.A.E. PERFORMANCE PRODUCTS PTY LTD LOOM WARRANTY

Manufacturer's Warranty:-

All Looms manufactured or modified by C.A.E. Performance Products Pty Ltd will be guaranteed against faulty workmanship for a period of twelve months.

The warranty is subject to the following conditions:-

- All claims must be made within the warranty period.
- Any loom manufactured or modified that has been found to have faulty workmanship or related faults due to the workmanship of C.A.E. Performance Products will be replaced or repaired free of charge.
- C.A.E Performance Products recommend that this product be fitted by qualified personnel.
- The warranty will not apply to a loom that has been installed incorrectly or has been subject to neglect, intentional or accidental damage, unauthorized repairs or modifications or used for the wrong application.
- The warranty does not cover installation or removal of wiring loom or freight costs.
- The warranty will only apply to wiring looms used for normal road use.
- **CAE Recommends all work be carried out by qualified personal.**